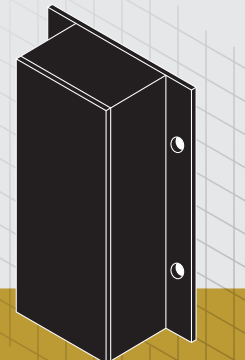


INSTALL BIG-TIME PROTECTION

PROTECT YOUR INFRASTRUCTURE, EQUIPMENT & STAFF

Even the micro-impact of your day-to-day loading & unloading activities can seriously damage what matters most to your business. Our loading dock bumpers are durable, tech-forward & resistant. These **single-piece vulcanized rubber & steel bumpers** use smart rubber for serious protection backed by more than 30 years of experience.

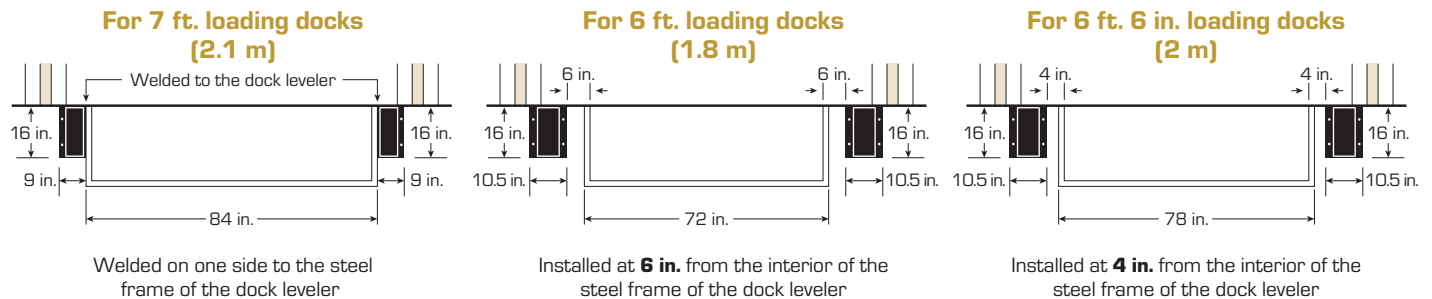


HERE'S HOW TO INSTALL THEM

IMPORTANT: BUMPER POSITIONING IS KEY TO OPTIMIZING IMPACT ABSORPTION CAPACITY. PLEASE FOLLOW THESE INSTRUCTIONS CAREFULLY TO MAXIMIZE THE PROTECTION YOUR LOADING DOCK BUMPERS CAN PROVIDE.

HOW TO POSITION YOUR BUMPERS

Loading dock bumper placement is critical for optimal bumper function.



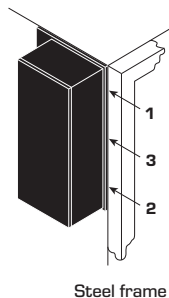
HOW TO WELD

Follow the Hevea Impact stitch welding guidelines to ensure proper functioning.

RUBBER VULCANIZES AT 150 °C; WELDING TEMPERATURES CAN REACH 1 200 °C.

- The loading dock bumper must be welded to the steel frame of the dock leveler.
- **IMPORTANT:** The weld pass should not exceed 1 in. in length.
- Wait one minute between each weld.

- Numbers 1, 2, and 3 indicate the position and the sequence of the weld pass.
- If guidelines are not followed, the loading dock bumper will overheat. This will cause the rubber to delaminate from the steel plate, resulting in decreased efficiency and durability.



HOW TO ANCHOR YOUR BUMPERS

The loading dock bumpers must be mechanically anchored to your structure.

The use of an epoxy-type resin is recommended to solidify the anchor holes.

- The anchor holes must be approximately 5 in. in depth and 3/4 in. in diameter, allowing the insertion of a 5/8 in. threaded rod and resin.
- Wait until the resin is completely dry, according to the manufacturer's recommendations, before attaching the loading dock bumper with nuts.